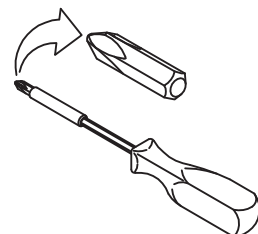
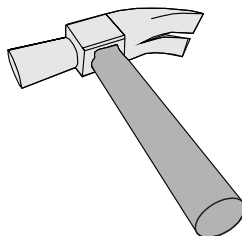
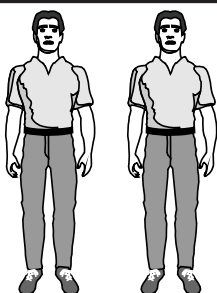
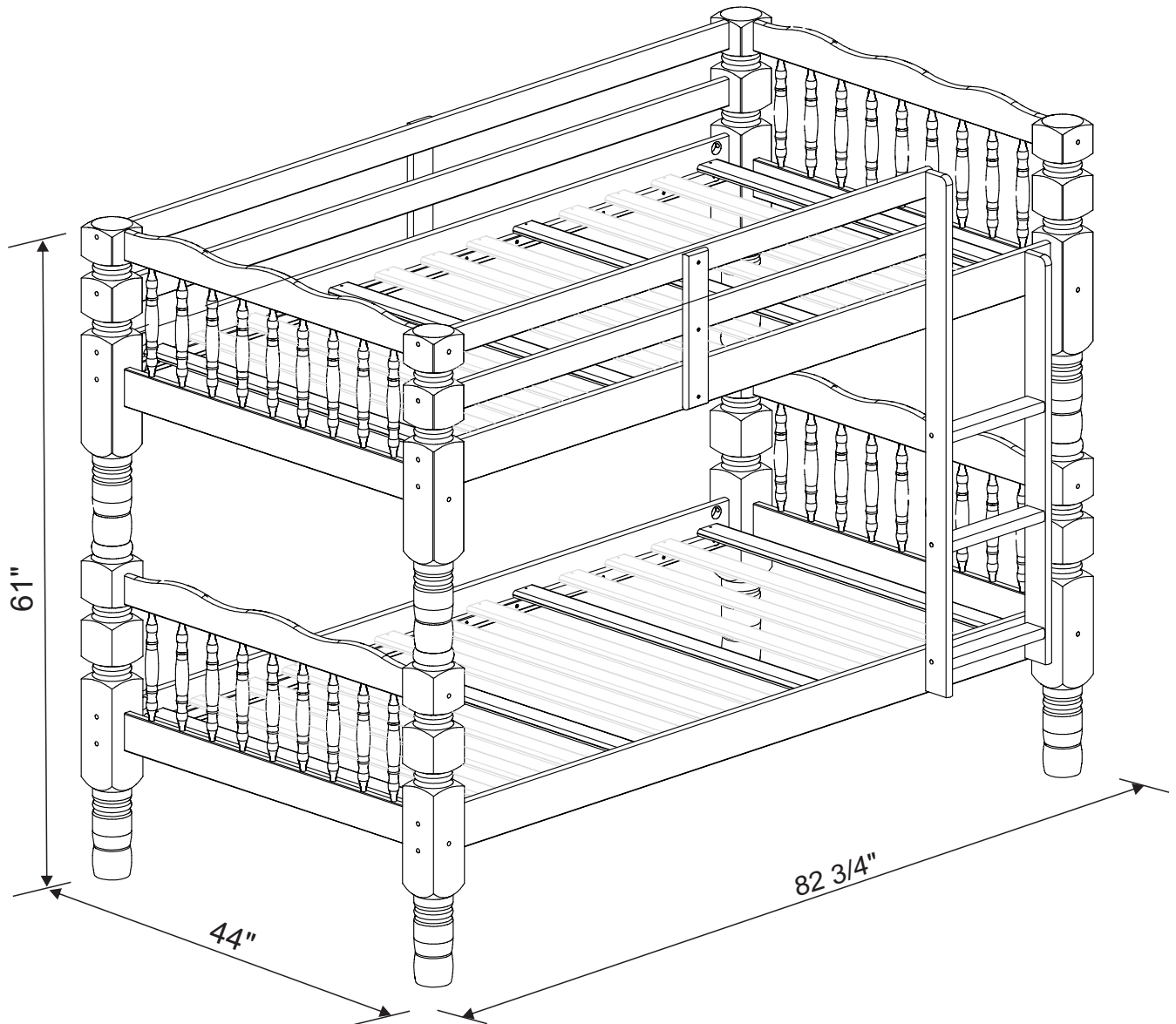


ASSEMBLY INSTRUCTIONS

DAKOTA TWIN BUNK BED

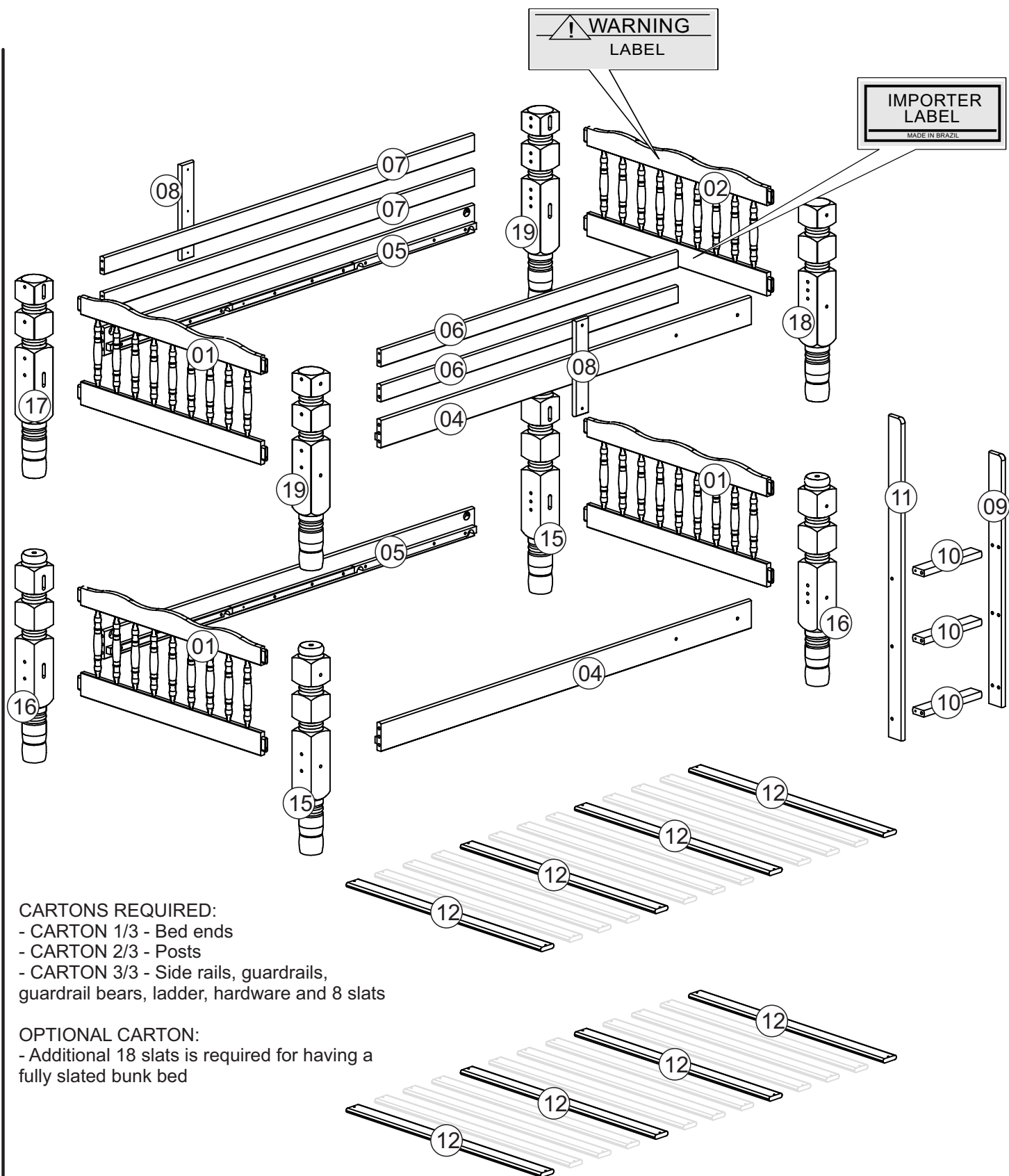
SKU 4092 - Mahogany
SKU 4094 - Honey



READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE THIS BED

SAFETY WARNINGS AND GENERAL NOTES

- Follow the information on the warning labels on the upper bunk bed structure and on the carton. Do not remove warning label from the bed.
 - Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
 - The top surfaces of the mattress must be at least 5" below the upper edge of the guardrails.
 - **Do not** allow children under 6 years of age to use the upper bunk.
 - **Prohibit** more than one person on the upper bunk.
 - Periodically check and ensure that the guardrails, ladder and other components are in their proper position, free from damage, and that all connectors are tight.
 - **Do not** allow horseplay on or under the bed. Always prohibit jumping on the bed.
 - Always use the ladder for entering and leaving the upper bunk.
 - **Do not** use substitute parts. Contact the manufacturer or dealer for replacement parts.
 - Use of a night-light may provide added safety for a child using the upper bunk.
 - If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
 - Always use guardrails on both long sides of the upper bunk.
 - The use of a water or sleep floatation mattress is prohibited.
 - Keep these instructions for future reference.
 - We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet. Be certain all staples are out of the box before beginning assembly on the shipping carton.
 - **Strangulation Hazard** Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hooks, belts, and jump ropes.
-



CARTONS REQUIRED:

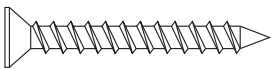

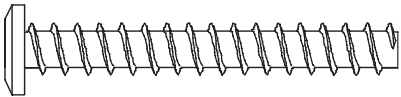
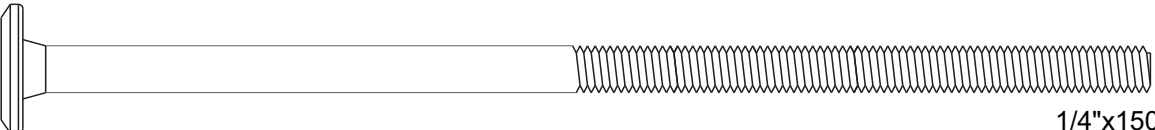
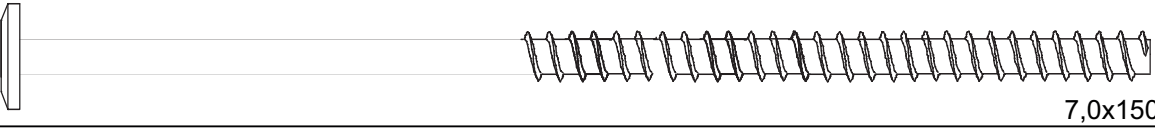
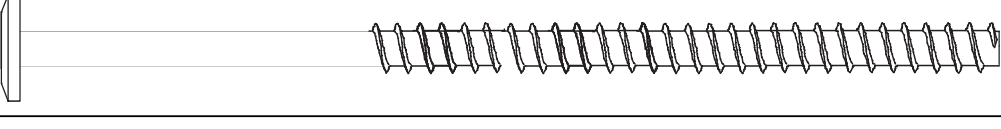

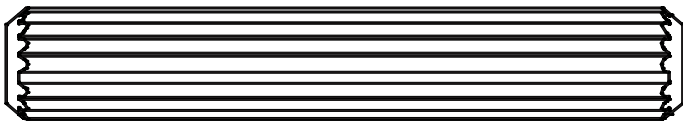
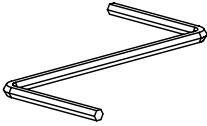
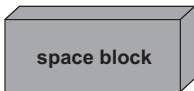
- CARTON 1/3 - Bed ends
- CARTON 2/3 - Posts
- CARTON 3/3 - Side rails, guardrails, guardrail bears, ladder, hardware and 8 slats

OPTIONAL CARTON:

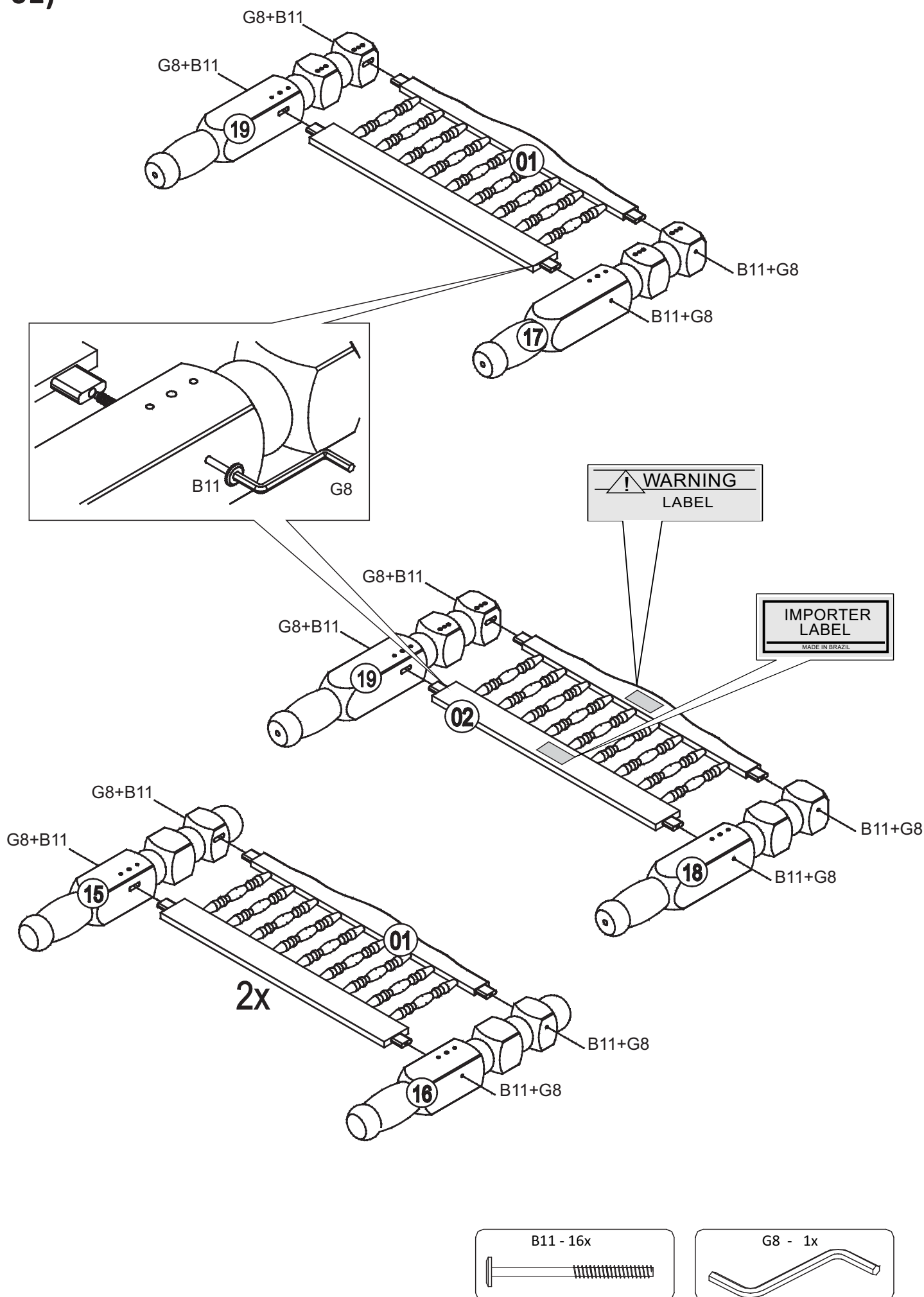
- Additional 18 slats is required for having a fully slatted bunk bed

Parts list (separate parts of bunk bed according to numbers:			
Nr..	Description	Quantity	Box
1, 2	Bed ends	3, 1	1 of 3
15, 16	Posts	2, 2	2 of 3
17, 18, 19	Posts	1, 1, 2	2 of 3
4, 5, 6, 7	Side rails, guardrails	2, 2, 2, 2	3 of 3
8	Guardrail supports	2	3 of 3
9, 10, 11	Ladder	1, 3, 1	3 of 3
12	Slats	8	3 of 3
	Hardware	1	3 of 3

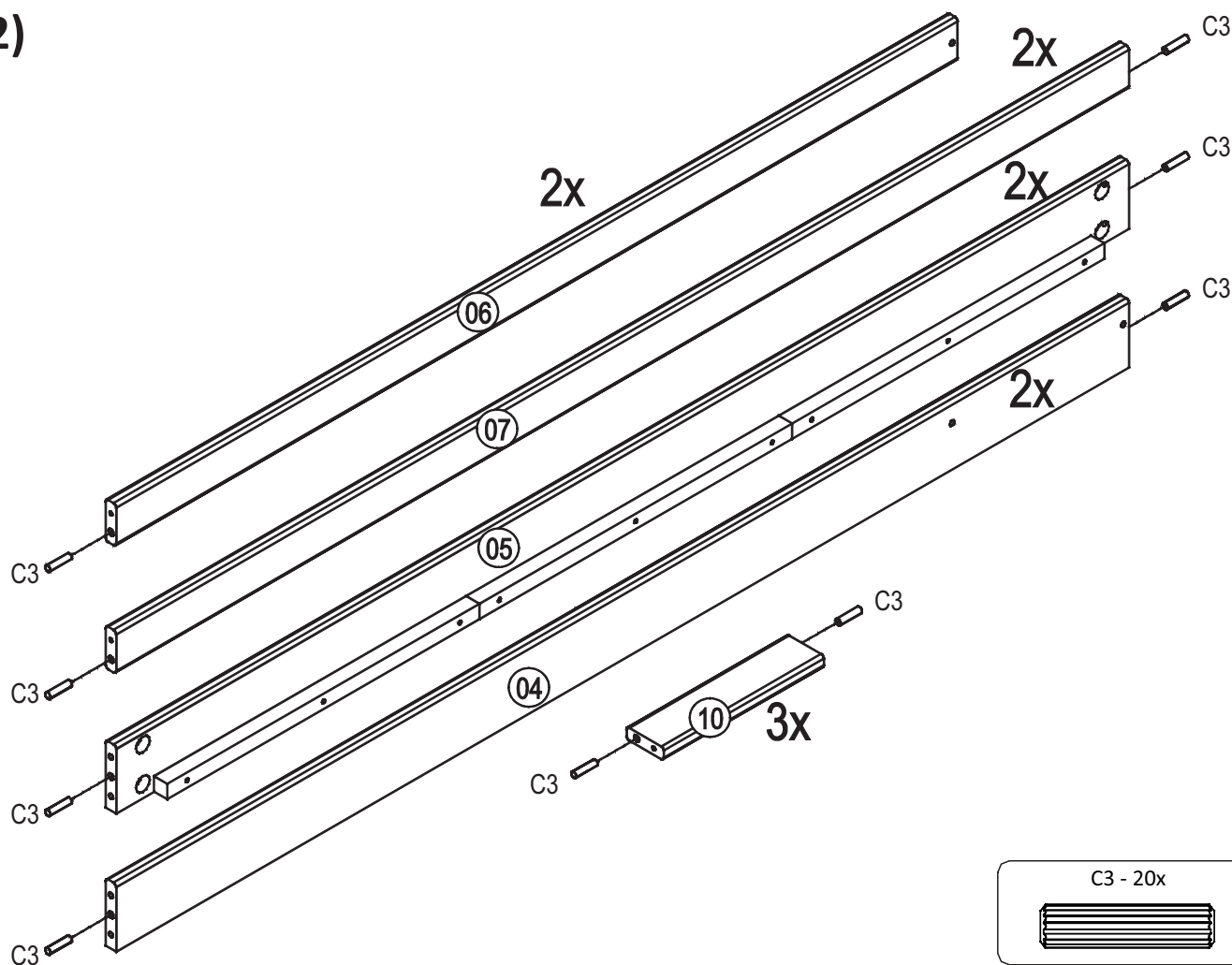
SCREWS ARE SHOWN IN ACTUAL SIZE

A12	 4,0x35	66
B5	 1/4"	16
B8	 7,0x50	12
B9	 1/4"x150	16
B10	 7,0x150	06
B11	 7,0x130	16
C3	 10x40	20
C5	 15x90	04
G8		01
G4	 space block	02

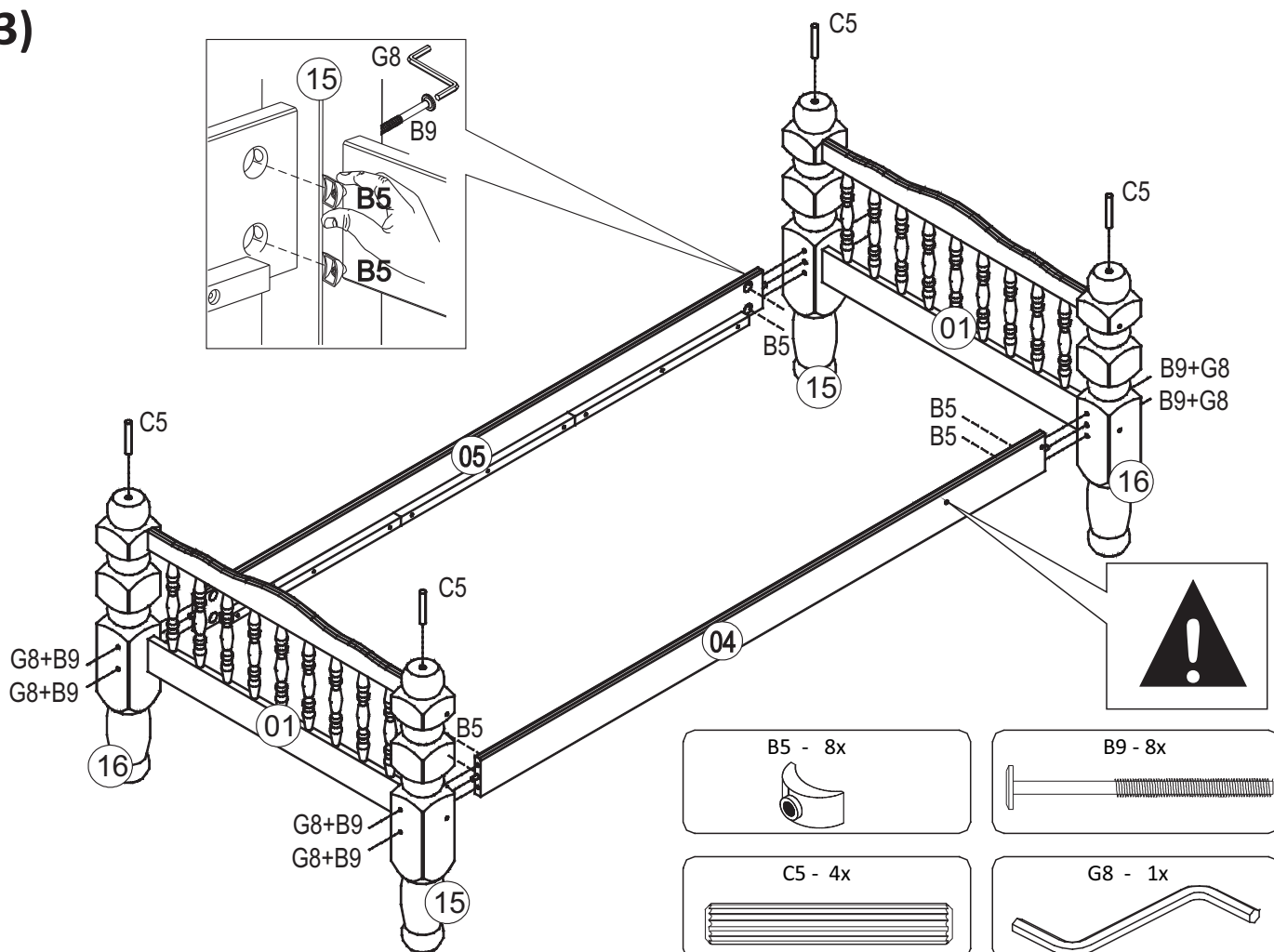
01)



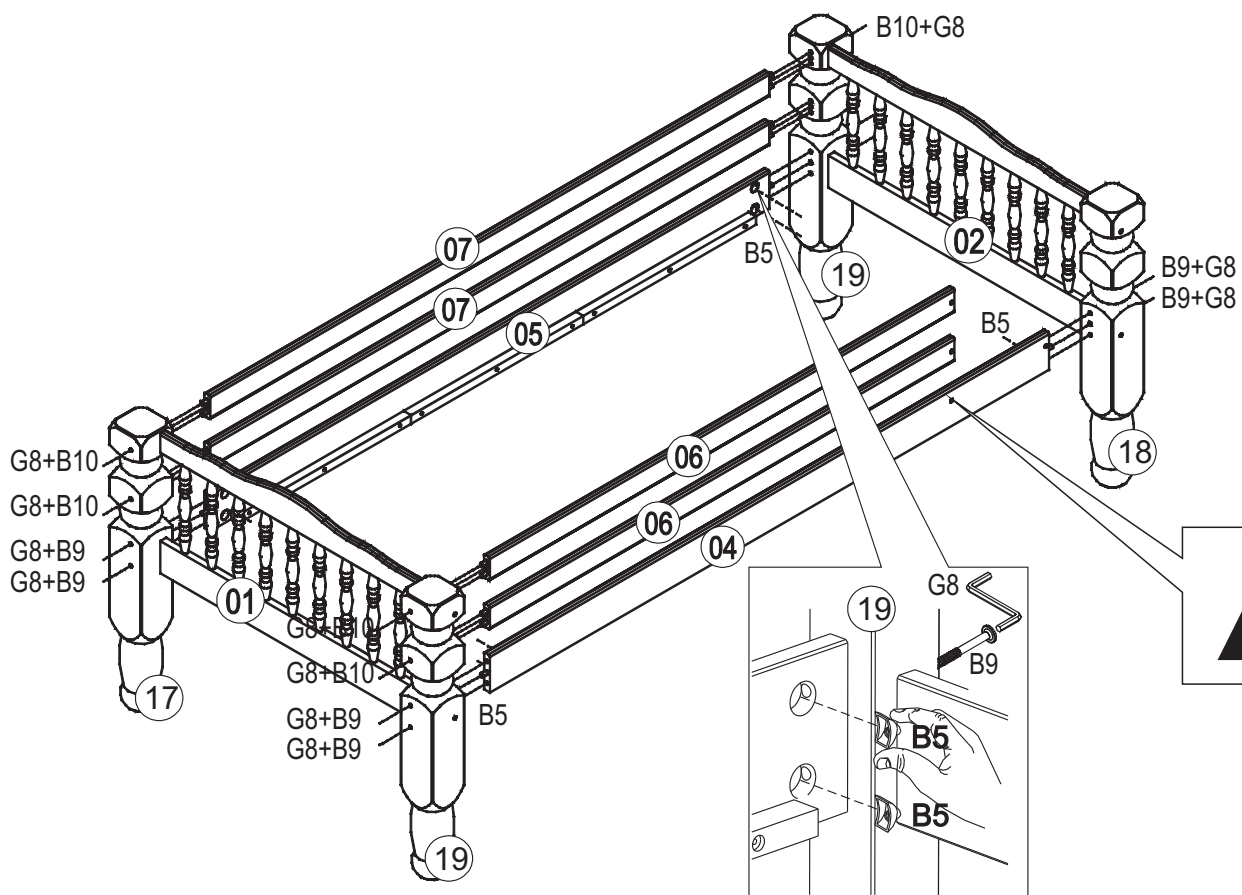
02)



03)



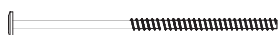
04)



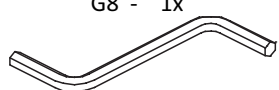
B9 - 8x



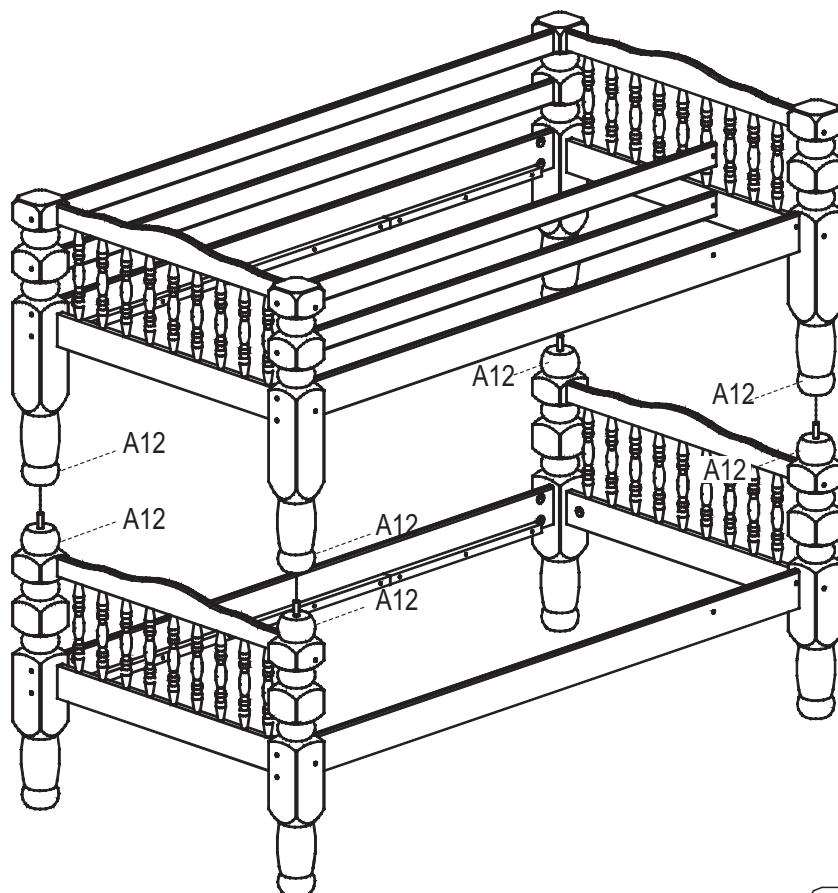
B10 - 6x



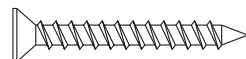
G8 - 1x



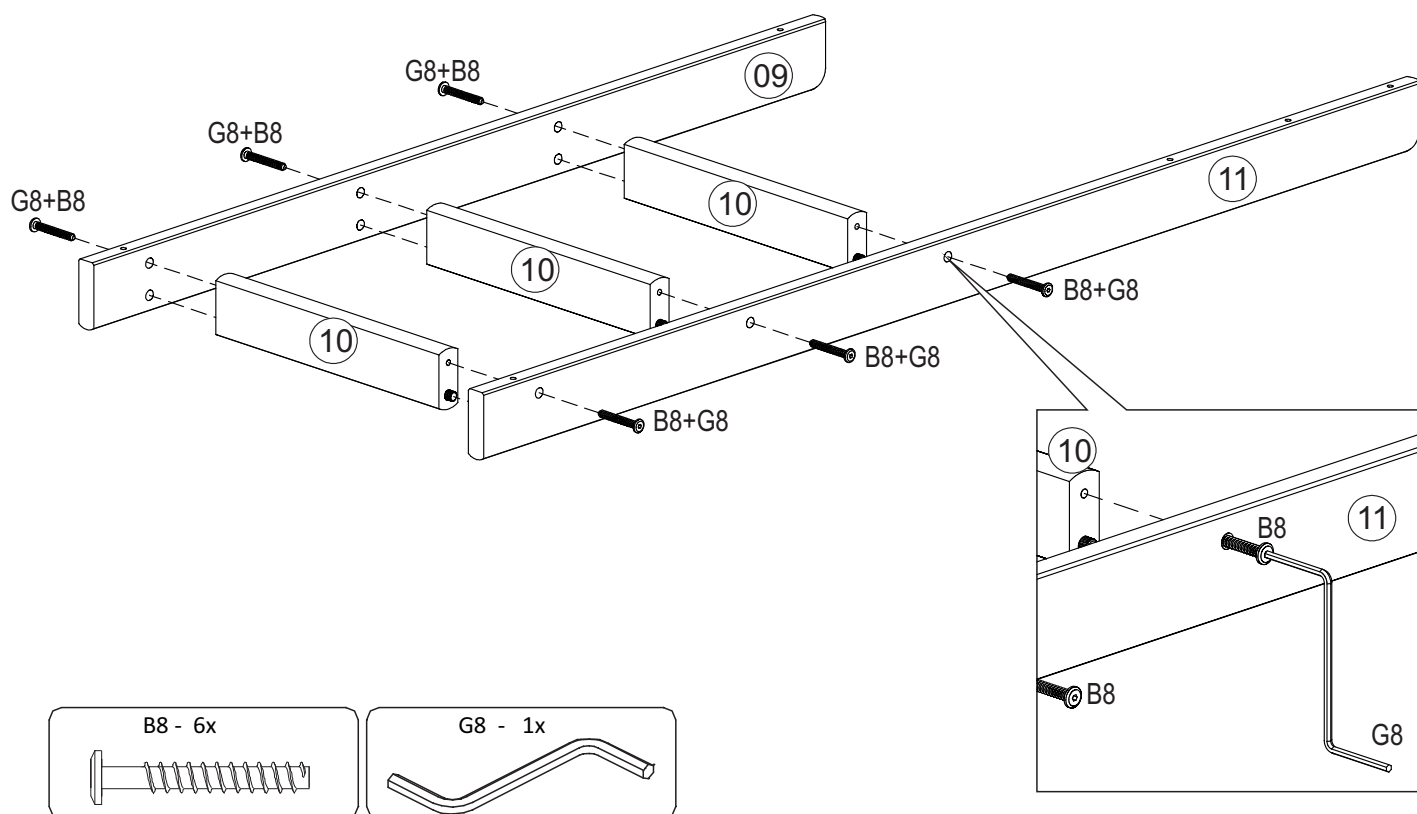
05)



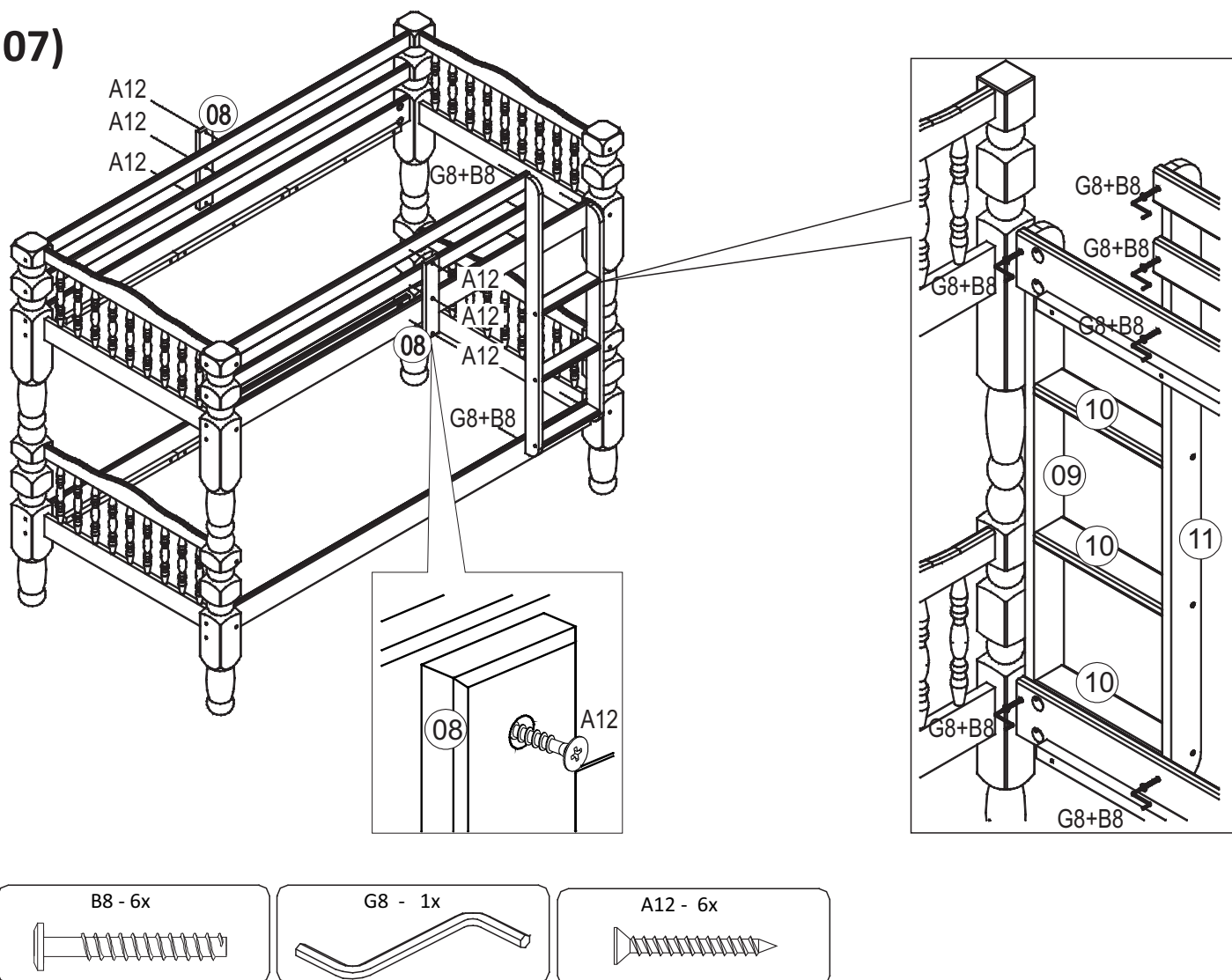
A12 - 8x



06)

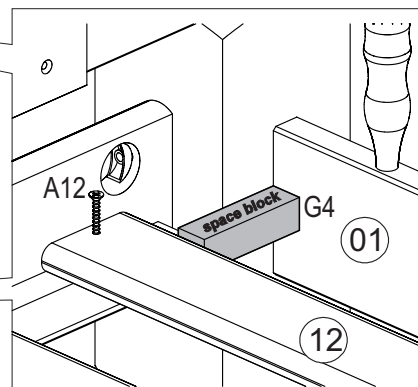
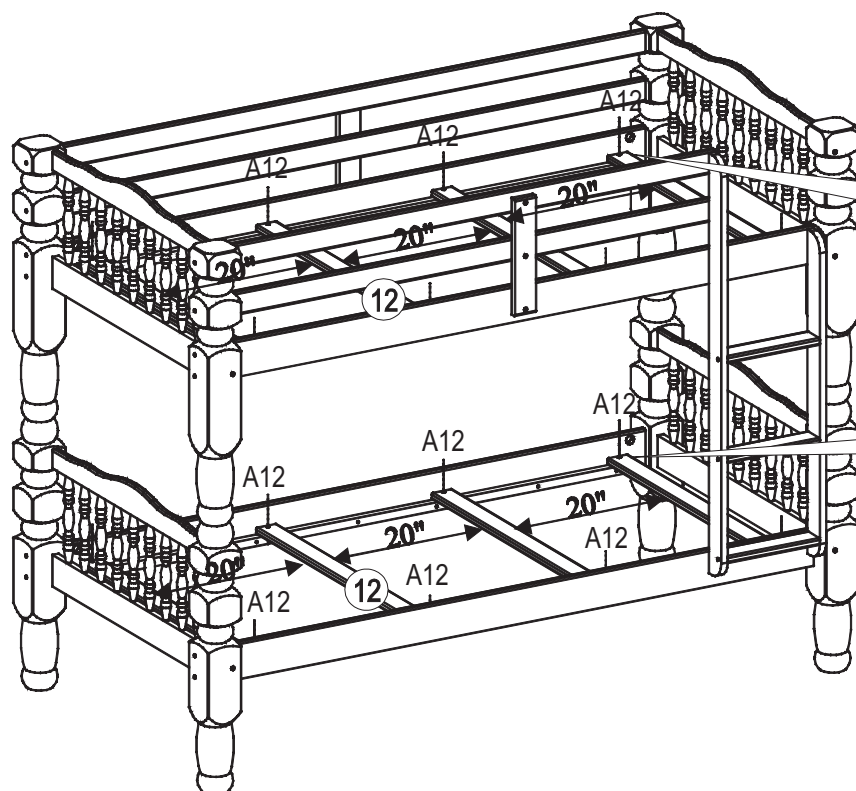


07)

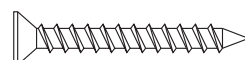


08) *option 01*

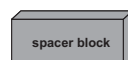
BASE SLATS CONFIGURATION
BUNKIE BOARD OR FOUNDATION MUST BE USED



A12 - 16

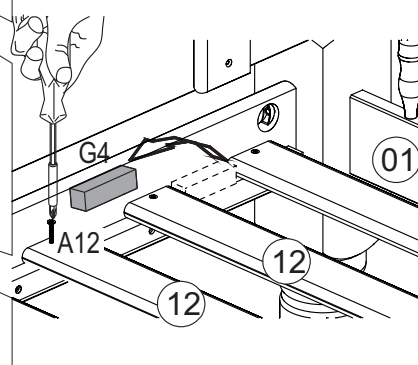
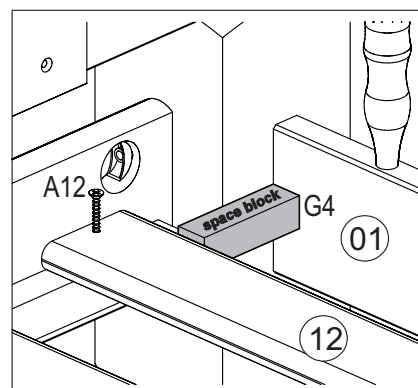
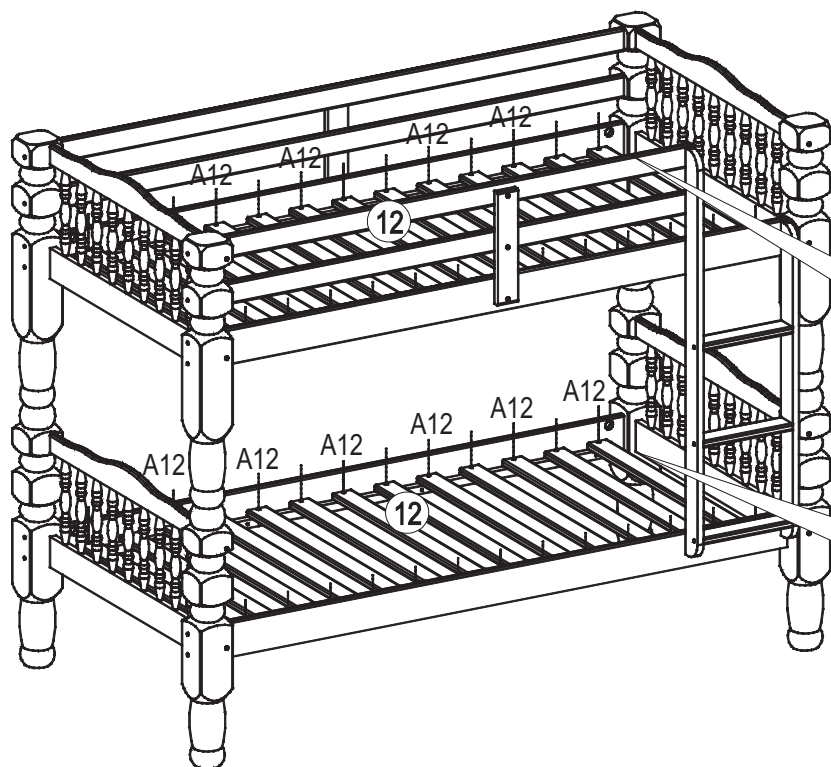


G4 - 2x



option 02

ADDITIONAL SET OF 18 SLATS IS REQUIRED
TO PERFORM THIS OPTION 2.
BUNKIE BOARDS OR FOUNDATIONS ARE NOT
REQUIRED FOR FULLY SLATED BUNK BEDS.



A12 - 52



G4 - 2x



BED SPECIFICATION

- Always use the recommended size mattress or mattress support or both, to help prevent the likelihood of entrapment or falls.

BED MATTRESS SPECIFICATIONS

Upper Bunk: Only use a mattress that is 74" - 75" long and 37 1/2" - 38 1/2" wide on the upper bunk.

- Ensure thickness of mattress and foundation combined does not exceed 9".

Lower Bunk: Only use a mattress that is 74" - 75" long and 37 1/2" - 38 1/2" wide on the lower bunk.

REPLACEMENT PARTS

- Replacement parts, including additional guardrails may be obtained by contacting us at info@palaceimportsinc.com
- Guard rails are not available for the lower bunk. This bunk bed is not designed or certified to have guard rails installed on the lower bunk.

ASSEMBLY TIPS

- Power tools are not recommended for assembling your furniture.
 - Give yourself plenty of room to work.
 - Due to the size of this bunkbed, it must be assembled within the space it will occupy.
 - The assembly will require at least two people to complete.
 - Make sure all the fasteners are tight.
 - Take your time and read the instructions carefully.
-